

Special Instructions and Notes Of
The
Information
To
The Mergers
PROCESSING PARAMETERS FOR
KENT 80/85/100mm NON-MENTHOL
With AT PETERSBURG

1. Burley and Flue Cured exit C.T.C.M. and John Mohr - 14-15% moisture content, temperature - 145°-160° F.
2. Turkish exit John Mohr - 14-15% moisture content, temperature - 140°-145° F.
3. Burley exit spray cased cylinder - approximately 38% moisture content, temperature - 150°-160° F.
4. Burley Redryer Temperature Setting - 1st section - 250° F., 2nd section - 280° F., 3rd Section - 280° F., 4th Section - 250° F.
5. Burley exit Redryer - +15.5% moisture content, temperature 140° F.
6. RL at point of blending with Burley - 15-17% moisture content, temperature - 100° F.
7. Burley and RL exit Final Casing cylinder (top dressing), steaming and cooling cylinder 19.0% moisture content, temperature 110° F. (Temperature exit steaming cylinder approximately 130° F.)
8. Burley and RL exit strip bulker - 18.5% moisture content, temperature - 95°-100° F.
9. Flue Cured and Turkish exit Casing, steaming, cooling cylinder - 19.0% moisture content, temperature - 110° F. (Temperature exit steaming cylinder - approximately 130° F.)
10. Flue Cured and Turkish exit Flue Cured strip bulker - 18.5% moisture content, temperature - 95°-100° F.
11. Cut tobacco exit cutters - 18.5% moisture content.
12. Tobacco exit flavoring and cooling cylinder - 14.5% moisture content, temperature 95°-100° F.
- *13. Store cut tobacco in a Blend Filled Bulker (preferably in a bulker in Perry Street Building). This is very important in order to get as good a blend of all components as possible.
14. The DAP will be prepared at the casing cylinder tanks.
15. The DAP tanks and piping must be flushed out after each use. Also, the DAP casing cylinders must be cleaned after each use.
16. Casing and Flavoring Preparation must be supervised the complete time of preparation.

17. The leaf formula and the casing and flavoring books must be kept separate in books from all other formulae. The KENT books are to be kept in a locked container.
18. The Burley side of a standard operation will have to be weighed out to the exact weight. Also, the same is true for Turkish, PCL, and Expanded tobacco. *What about 1/2? What about moist. content?* RL
19. The blending of the Expanded tobacco into the cut tobacco prior to the flavoring/cooling cylinder must be supervised at all times.
20. All pallets, Expanded tobacco boxes, and dunnage supplied by Greensboro are to be salvaged and returned for credit.
21. All markings of the "P. Lorillard" name on patented hogshead material are to be made non-identifiable and in its place stenciled "B&W Corp."
22. RL will be processed exactly like PCL/PJS.

E. P. BETMUNE, JR./jas
July 8, 1977

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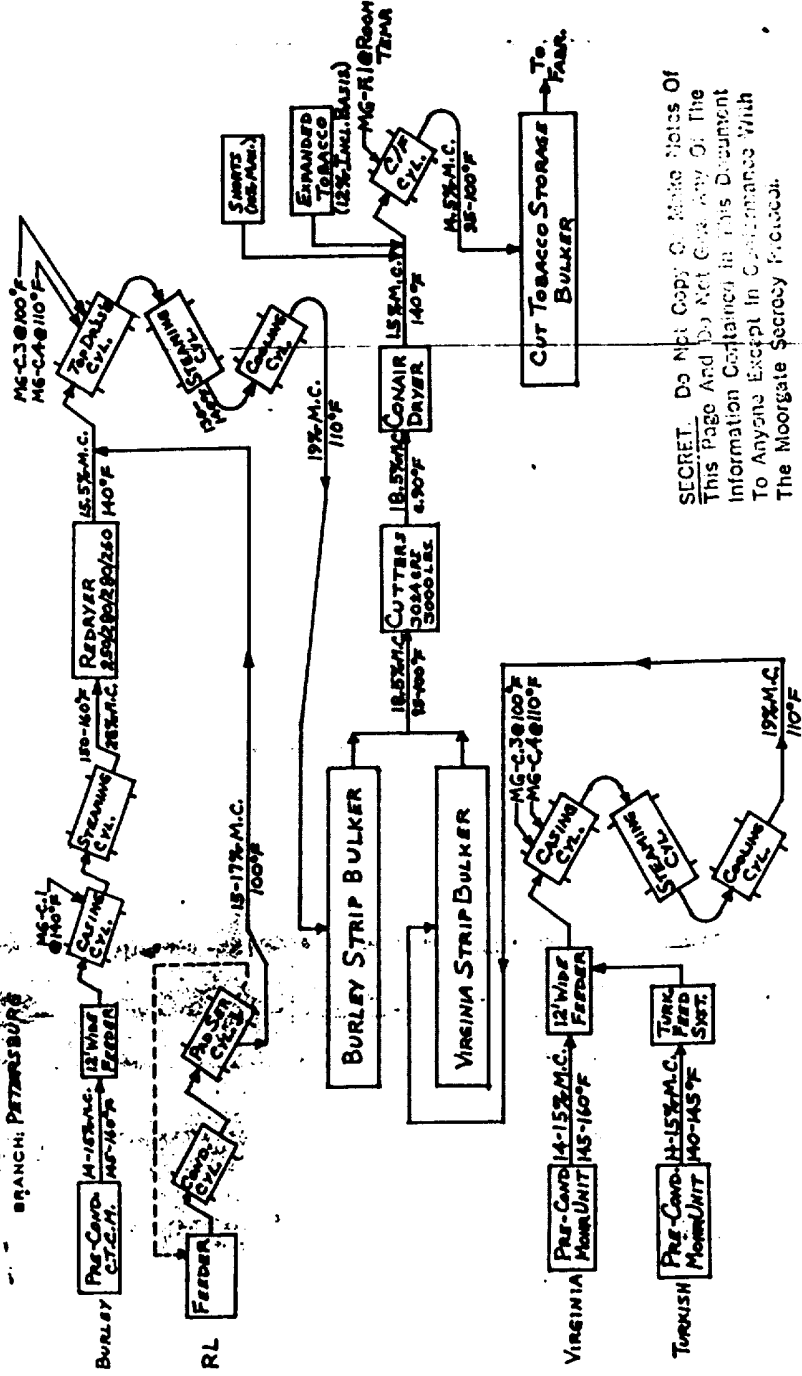
BROWN & WILLIAMSON TOBACCO CORPORATION

PROCESS FLOW SHEET

PROCESS NO. MG-1 FOR KENT 8085/00 M.M. DATE DEC. 13, 1977

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BRANCH: PETZERSBURG



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